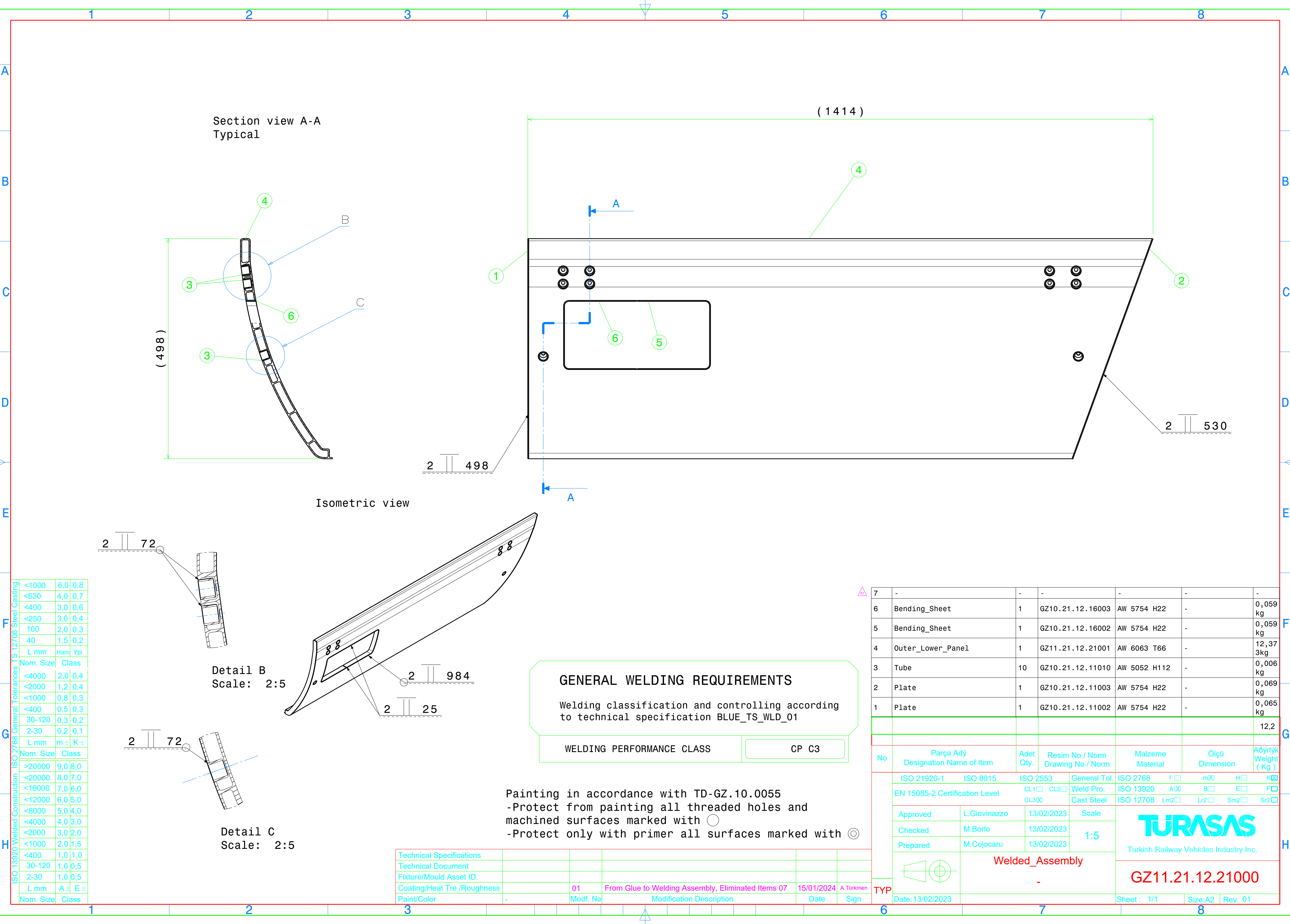
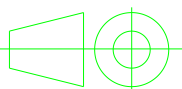


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F	ISO 2768 General Tolerances TS 12708 Steel Casting		
	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Hamı	Ypl.
	Nom. Size	Class	
	<4000	2,0	0,4
G	ISO 13920 Welded Construction		
	<20000	8,0	7,0
	<16000	7,0	6,0
	<12000	6,0	5,0
	<8000	5,0	4,0
	<4000	4,0	3,0
	<2000	3,0	2,0
	<1000	2,0	1,5
	<400	1,0	1,0
	30-120	1,0	0,5
H	2-30	1,0	0,5
	L mm	A ±	E ±
	Nom. Size	Class	

7	-	-	-	-	-	-	
6	Bending_Sheet	1	GZ10.21.12.16003	AW 5754 H22	-	0,059 kg	
5	Bending_Sheet	1	GZ10.21.12.16002	AW 5754 H22	-	0,059 kg	
4	Outer_Lower_Panel	1	GZ11.21.12.21001	AW 6063 T66	-	12,37 3kg	
3	Tube	10	GZ10.21.12.11010	AW 5052 H112	-	0,006 kg	
2	Plate	1	GZ10.21.12.11003	AW 5754 H22	-	0,069 kg	
1	Plate	1	GZ10.21.12.11002	AW 5754 H22	-	0,065 kg	
						12,2	
No	Parça Adı Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight (Kg)	
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input checked="" type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
	Approved	L.Giovinazzo	13/02/2023	Scale	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Checked	M.Borlo	13/02/2023	1:5	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>		
	Prepared	M.Cojocar	13/02/2023				
	<div></div> <div>Welded_Assembly</div>						
			-	GZ11.21.12.21000			
	Date: 13/02/2023				Sheet : 1/1	Size:A2	Rev: 01

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		01	From Glue to Welding Assembly, Eliminated Items 07	15/01/2024	A.Türkmen
Paint/Color	-	Modf. No	Modification Description	Date	Sign